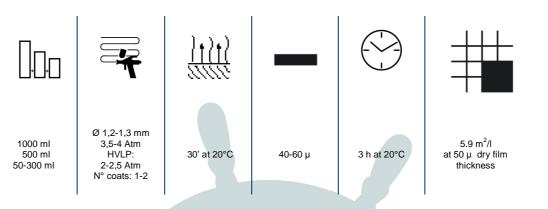


## S68060 VERNICE POLIURETANICA 918 SATINATA



## Description

Topcoat

2K polyurethane satin varnish based on polyester resin for wood. Suitable for boat internal finishes.

#### Colour

Transparent

## **Characteristics**

- Good chemical resistance
- Fast drying

Specific weight (part A):  $0.97 \pm 0.03$  g/ml Specific weight (part B):  $0.97 \pm 0.02$  g/ml

## Substrate preparation

#### New wood

Dry sanding with P280-320 paper and apply 1/2 coat of S68030 Vernice 910 Already painted wood

Carry out a compatibility test by painting a small part of the hull or by doing a solvent test. In case of softening or matting dry sand with P 280-320 paper and remove the old coating completely.



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### **Application**

By brush, roller or spray with traditional spray gun or HVLP. Application conditions:

Relative humidity < 80% Spray temperature >10 °C <35°C Substrate temperature 5 °C >dew point

## **Mixing ratio**

Brush or roller						
S68060	VERNICE POLIURETANICA 918 SATINATAA	<b>Volume</b> 1000 ml	<b>Weight</b> 1000 g			
S68061	VERNICE POLIURETANICA 918 HARDENERB	500 ml	500 g			
S70030	DILATANTE 371C	50-100 ml	50-100 g			
Spray						
		Volume	Weight			
S68060	VERNICE POLIURETANICA 918 SATINATAA	1000 ml	1000 g			
S68061	VERNICE POLIURETANICA 918 HARDENERB	500 ml	500 g			
S70060	DILUENTE 911C	150-300 ml	150-250 g			
Stir well the product before use.						
Pot life at 2	20°C 4h					
Ø conventional spray gun and HVLP: 1,2-1,3 mm						
Pressure: 3,5 – 4 Atm HVLP: 2 – 2,5 Atm						
N° of coats: 2						
Recommended film thickness: 40-60µ dry (n° 2 coats by spray at 80µ wet each) Minimum interval between coats at 20°C: 3h by roller/brush, 30' by spray						
Theoretical coverage mix A+B by spray: 5.9 m <sup>2</sup> for 1lt mixture at 50µ dry film thickness						
Theoretical coverage mix A+B+C by spray: 5.0 m <sup>2</sup> for 1lt mixture at 50µ dry film thickness						
Solids content by volume A+B by spray: 29.5 %						
Solids con	tent by volume A+B+C by spray: 24,9 %					

#### Drying

	10°C	20°C	35°C
Sanding after	min. 32 h	min. 16 h	min. 8 h
Overcoat after	min. 6 h max. 32 h	min. 3 h max. 16 h	min. 1,5 h max. 8 h

# TECHNICAL DATA SHEET N° S116-GB UPDATED 08/2016

All information here included is the result of carefully controlled tests and expresses our best and up to date knowledge. This news is given only as an information, so the firm cannot be accountable for further results. Furthermore it cannot be used as a contestation related to the use of the described product. All this is due to the fact that use conditions are not under our control.



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